

Tuesday, 3/20/2007 2:36:12 PM
User: Kim Johnston

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services
Job Number : 31389
Estimate Number : 10035
P.O. Number : N/A
This Issue : 3/20/2007 S.O. No. : N/A
Prsh. Rev. : NC
First Issue : N/A Type : MACHINED PARTS
Previous Run : 25355
Written By :
Checked & approved By : 07.03.20
Comment : Est. A: 01.05.04 New Issue EC

Drawing Name : SADDLE BILLET
Part Number : D6101007
Drawing Number : D6101 REV A
Project Number : N/A
Drawing Revision : A
Material : N/A
Due Date : 6/1/2007

Qty: 100 Um: Each

Additional Product

Job Number:



Step #:

Machine Or Operation:

Description:

1.C

PG

PURCHASING



Comment: PURCHASING

Issue P/O:

07 3385

07/03/22

a) Description: Aluminum billet

b) 7.750" x 8.250" x 2.50" thick

c) Tolerance on all dimensions are +0.030"/-0.000"

d) Grain direction along 7.750" length

e) Material: 7075-T7351 (QQ-A-250/12)

f) Material certification required

200

2.C

D6101007P

7075-T7351 8.25X7.75X2.5



Comment: Qty.: 1.0000 Each(s)/Unit Total: 200.0000 Each(s)

7075-T7351 8.25X7.75X2.5

3.C

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Receive & Inspect For Transit Damage

Ensure material certification is attached

07/09/13 50
07/10/10 SC 100

4.0

QC6

DIMENSIONAL CHECK



Comment: DIMENSIONAL CHECK

Ensure Material certification comply to Dwg D6101

07/09/15 50
07/10/15 100

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: SADDLE BILLET

Job Number: 31389

Part Number: D6101007

Job Number:



Seq. #:

Machine Or Operation:

Description:

5.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: _____

OK 07/10/15 (100)
OK 07/09/15 50

6.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

OK 07/09/17
OK 07/10/15 (100)

Job Completion



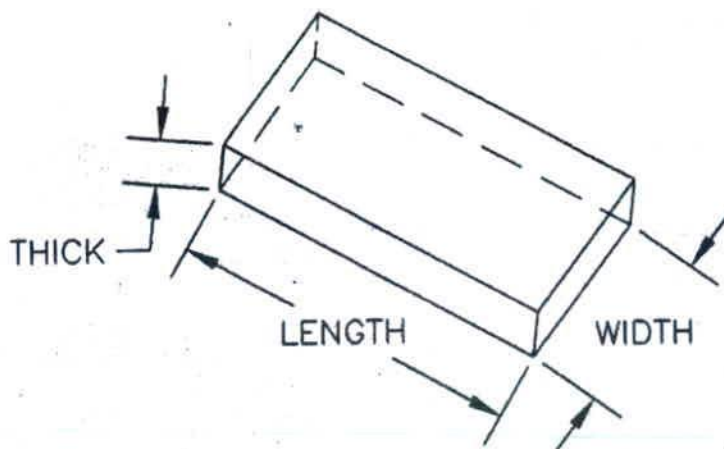
OK 07/09/17

OK 07/09/15

DART

DESIGN CP	DRAWN BY CP	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED #	APPROVED [Signature]	DRAWING NO. D6101	Rev. A SHEET 1 OF 1
DATE 01.03.30		TITLE SADDLE BILLET, 7075	SCALE NTS
A	01.03.30	NEW ISSUE	

SPECIFICATION CONTROL DRAWING

RELEASED
01.04.23 [Signature]

PURCHASE MATERIAL ACCORDING TO THE FOLLOWING TABLE. SPECIFY ALLOY, LENGTH x WIDTH x THICK (+0.030/-0.000), AND GRAIN DIRECTION AS SHOWN.

TOLERANCES ON ALL DIMENSIONS ARE +0.030/-0.000.

ALL DIMENSIONS ARE IN INCHES.

Part No.	Alloy	Length	Width	Thick	Grain Direction
D6101-001	7075-T7351 (QQ-A-250/12)	6.000	6.250	2.000	Along 6.000 Length
D6101-003	7075-T7351 (QQ-A-250/12)	7.875	6.250	2.000	Along 7.875 Length
D6101-005	7075-T7351 (QQ-A-250/12)	5.000	8.250	2.500	Along 5.000 Length
D6101-007	7075-T7351 (QQ-A-250/12)	7.750	8.250	2.500	Along 7.750 Length
D6101-009	7075-T7351 (QQ-A-250/12)	8.700	8.250	2.500	Along 8.700 Length
D6101-011	7075-T7351 (QQ-A-250/12)	9.700	8.250	2.500	Along 9.700 Length
D6101-013	7075-T7351 (QQ-A-250/12)	10.100	8.250	2.500	Along 10.100 Length

STOP! COPY
RETURN TO
ENGINEERING
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SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 31389

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Tuesday, 3/20/2007 2:36:14 PM
Kim Johnston

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services
Job Number : 31390
Estimate Number : 10036
P.O. Number : *N/A*
This Issue : 3/20/2007 S.O. No. : *N/A*
Print Rev. : NC Type : MACHINED PARTS
First Issue : *N/A*
Previous Fun : 25357
Written By : *[Signature]*
Checked & Approved By : *[Signature]*
Comment : Est. A: 01.05.04 New Issue EC

Drawing Name : SADDLE BILLET

Part Number : D6101013
Drawing Number : D6101 REV A
Project Number : N/A
Drawing Revision : A
Material : *N/A*
Due Date : 6/1/2007

Qty: *34* L m: Each

Additional Product

Job Number:



Seq. #

Machine Or Operation:

Description:

1.0

PG

PURCHASING



Comment: PURCHASING

Issue P/O: *2385*

C 207/03/22

- a) Description: Aluminum billet
- b) 10.100" x 8.250" x 2.50" thick (+0.030 / -0.000)
- c) Tolerance on all dimensions are +0.030 / -0.000"
- d) Grain direction along 10.100" length
- e) Material: 7075-T7351 (QQ-A-250/12)
- f) Material certification required

(50)

2.0

D6101013P

Saddle billet



Comment: Qty.: 1.0000 Each(s)/Unit Total: 501.0000 Each(s)

Saddle billet

3.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Receive & Inspect For Transit Damage
Ensure material certification is attached

7/10/10 54

(26X)

4.0

QC6

DIMENSIONAL CHECK



Comment: DIMENSIONAL CHECK

Ensure Material certification comply to Dwg D6101

Onl 07/10/14

(26)

Tuesday, 3/20/2007 2:36:14 PM

ar:

Kim Johnston

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: SADDLE BILLET

Job Number: 31390

Part Number: D6101013

Job Number:



Seq. #:

Machine Or Operation:

Description:

5.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: _____

OK 07/10/14

(26)

6.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

Done 07/10/15

Job Completion



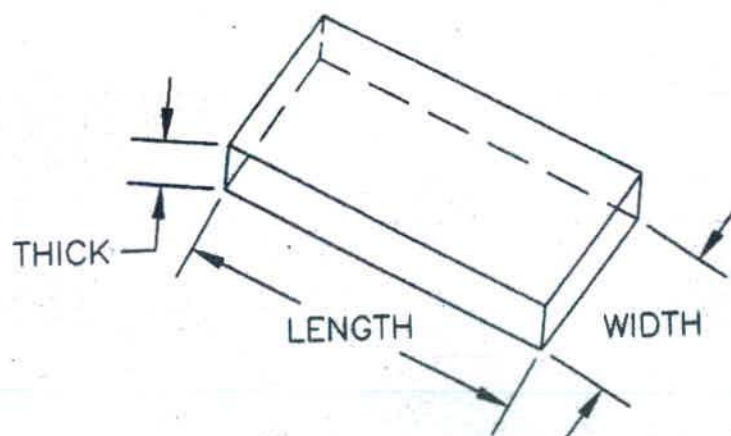
W 07-10-15



DESIGN CP	DRAWN BY CP	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED #	APPROVED AS	DRAWING NO. D6101	Rev. A SHEET 1 OF 1
DATE 01.03.30		TITLE SADDLE BILLET, 7075	SCALE NTS
A	01.03.30	NEW ISSUE	

SPECIFICATION CONTROL DRAWING

RELEASED
01.04.23



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D6101-003	7075-T7351 (QQ-A-250/12)	7.875	6.250	2.000	Along 7.875 Length
D6101-005	7075-T7351 (QQ-A-250/12)	5.000	8.250	2.500	Along 5.000 Length
D6101-007	7075-T7351 (QQ-A-250/12)	7.750	8.250	2.500	Along 7.750 Length
D6101-009	7075-T7351 (QQ-A-250/12)	8.700	8.250	2.500	Along 8.700 Length
D6101-011	7075-T7351 (QQ-A-250/12)	9.700	8.250	2.500	Along 9.700 Length
D6101-013	7075-T7351 (QQ-A-250/12)	10.100	8.250	2.500	Along 10.10 Length

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